PHARMALINE PQ AF H

Also available in our Pharmaceutical product range...

PHARMALINE DC

Chlorine removal

PHARMALINE D+DH

Disinfection as part of a multi barrier approach or secondary maintenance

PHARMALINE DO

Ozone removal and disinfection

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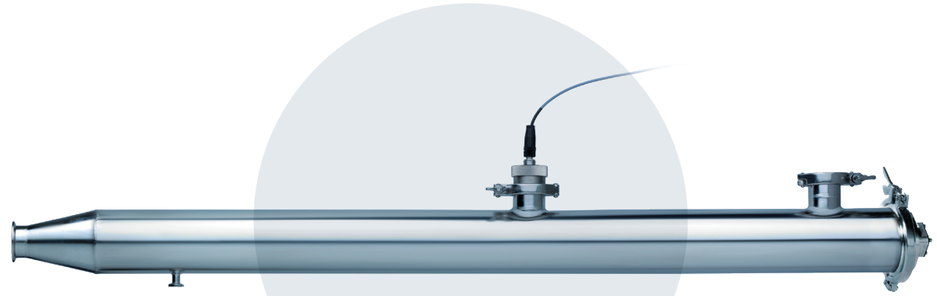
We UVCare...

PHARMALINE PQ AF H

Application Optimised UV for Pharmaceuticals



Bioassayed UV disinfection for Purified Water and distribution (Hygenic Design-H)

Our PharmaLine PQ AF H systems are designed for hygiene based on cGMP principles and aimed specifically at providing third party bioassayed UV disinfection in Pharmaceutical Purified Water Generation and distribution loop systems where sanitary design is critical. By using a third party bioassayed UV system you can be certain that the UV dose being produced will disinfect the water, eliminate objectionable organisms, reduce the bio-burden, protect against bio-fouling, lead to fewer CIP / SIP cycles and lower operating costs. Each system comes with a certified dry UV sensor and UVGuard™ sensor window allowing easy checking of UV performance while the system continues to operate. The UV sensor measures the germicidal output of the UV system and an RED dose read out makes it easy to monitor and log performance. The systems all use low pressure amalgam lamps providing an energy efficient germicidal wavelength, long lamp life to reduce operating costs and can be easily installed to existing processes. The control system also has the ability to take flow and transmittance meter inputs and calculate the UV dose based on real time operating conditions.

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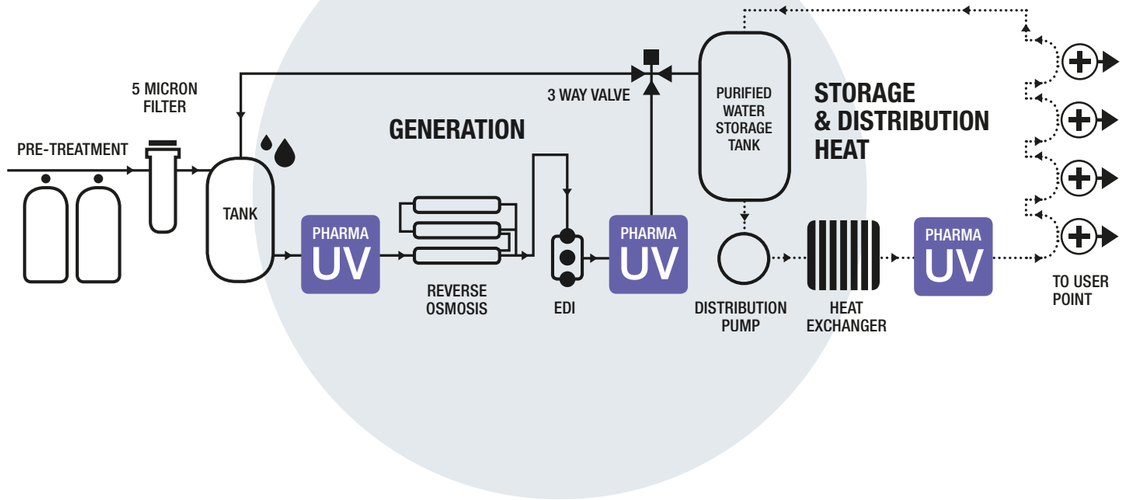
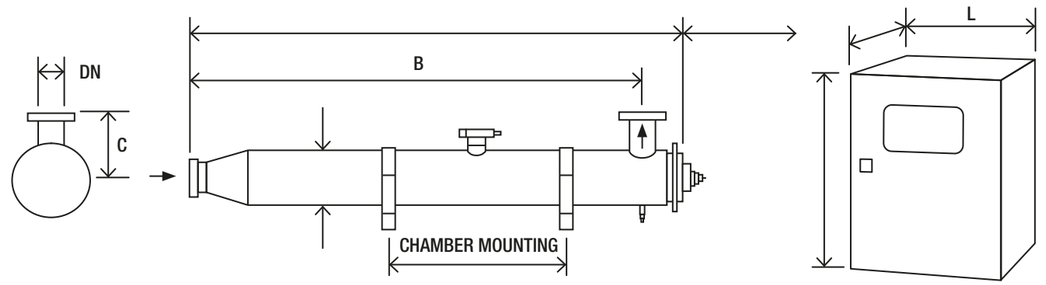
The Operating Cycle of the PharmaLine PQ AF H™



KEY FEATURES	WHAT IT GIVES YOU	BENEFITS FOR YOU
INTELLIGENCE		
Dry DVGW approved UV sensor measuring germicidal wavelengths	Continuous verification of performance with real time RED dose reading and in-built low dose warning	Easy to monitor and log system performance
UVGuard™ on UV sensor window	Protects against UV exposure when checking a UV duty sensor with a reference sensor while the system is operating	Ability to safely audit the UV performance without interrupting production
UVShield™ on chamber*	Indication of lamp on. Power cut out on lamp access. Ability to add water leak detection	UV lamp status on chamber. Enhanced safety for lamp access. Ability to add water leak detection
Flow and UV transmittance (UVT) meter inputs	Dose reading based on actual process conditions when meters are connected	Accurate UV dose reading guaranteed under wide range of operating conditions
Option of using a transmittance compensating third party dose equation	Ability to calculate RED dose compensating for changes in transmittance without a transmittance meter	Accurate UV dose reading guaranteed under wide range of operating conditions without adding a UV transmittance meter
OPTIMISATION		
Third party validated UV systems tested in accordance with the USEPA UV Disinfection Guidance Manual	UV system dose equations and sizing have been independently derived	Confidence the system will perform as stated
Single low pressure amalgam lamp technology (LPHO)	Targeted microbiological wavelength	Proven log reduction of microorganisms as part of a multi-barrier purified water process
		Reduced bio-burden in distribution loops leading to fewer CIP / SIP cycles and optimised production efficiency
		Protects RO membranes from bio-fouling, reducing CIP frequency and downtime
Designed for the pharmaceutical industry based on cGMP principles	Sanitary design with <0.38 µm internal surface finish and tri-clamp connections as standard	Industry compliance; reduced risk of microbiological contamination; enhances control of your process as part of a multi-barrier system
	FDA-approved materials used for all wetted parts	
INTEGRATION		
Compact design	Can be fitted to skids	Easy integration
	Can be retrofitted to existing process	
RS 485 Modbus	Single cable connection to customer control system	

*Optional



			Dimensions (mm)									Approx weight (Kg)	
Model	Maximum Power (W)	Min T_{10}(%)	A	B	C	D	E	DN	K*	L	M**	Chamber (Empty)	Control Cabinet
PharmaLine PQ AF H 0005	125	60	1388	1273	82	1300	102	40	224	600	890	9	36
PharmaLine PQ AF H 0008	200	60	1388	1273	82	1300	102	50	224	600	890	9	36
PharmaLine PQ AF H 0016	350	60	1388	1273	82	1300	102	50	224	600	890	9	36
PharmaLine PQ AF H 0030	350	60	1437	1300	150	1300	168	80	224	600	890	24	36
PharmaLine PQ AF H 0090	750	60	1980	1820	200	1900	206	150	224	600	890	46	36

* Allow dimension L in front of cabinet for door opening and panel access.
** M dimension includes the space for the cabinet mounting brackets but you need to allow space below the cabinet for cable entry and access (minimum of 250 mm).
All dimensions are approximate for clearance purposes only. We have a policy of continuous product development, exact drawings are available on request. All specifications are subject to change without notification. Your distributor or our account manager can advise on correct sizing and specification requirements.

UV CHAMBER	
Material:	StSt 316L / 1.4404
Internal finish:	<0.38 µm Ra, welds left as laid, electropolished and passivated
External finish:	Sateen polish (120 grit) electropolished and passivated
Process (mating) connections:	Tri-clamp. For sizes see Tri-clamp technical bulletin 910425-0001
Drain connection:	Tri-clamp to ISO 2852 Table 2
End plate:	Removable tri-clamp
Degree of protection:	IP65 equivalent to NEMA 4 but not for outside use
Arc tube (lamp):	Low pressure amalgam
Arc tube enclosure:	Pure quartz
Number of arc tubes (lamps):	1
Expected lamp life:	12000 hours
Temperature sensor:	Yes
UV sensor:	Dry DVGW compliant UV sensor with UVGuard™ window
Working fluid temperature:	5°C to 40°C
Maximum CIP temperature:	130°C (PQ AF H 0005 – PQ AF H 0016) 95°C (PQ AF H 0030 – PQ AF H 0090) with cabinet electrically isolated
Hydrostatically pressure tested:	Yes to PED requirements EN 13445
Chamber mounting:	Horizontal only
Operating pressure:	10 bar
Seals:	EPDM, FDA 21 CFR 177.2600, USP Class VI 121°C approved

OPTIONS
Transmittance compensating dose equation
Document Support Pack
Cabinet material: Stainless steel 304
Operation and Maintenance manual and printed Installation and Commissioning manual in Chinese, English, French, German and Spanish
Lead length: 20 & 28 m PQ AF H 0005 - 0008, 14 m PQ AF H 0016 - 0090
Maximum CIP temperature: 130°C (PQ AF H0030 – PQ AF H0090, panel switched off)
UVShield™
Water leak detection

OPTIONS (CONTINUED)
In-field UV reference sensor kit
Welder Document Pack for chamber construction
Bleed: Hygienic valve with tri-clamp connection supplied loose
Skid mounting

CABINET	
Material:	Polyester coated carbon steel
Degree of protection:	IP66 / NEMA 4
Supply voltages:	230 V (207 V to 253 V) 50/60 Hz
Operating temperature range:	5°C to 40°C
Relative humidity:	<95% non-condensing
Cooling fans:	No
Interconnecting cable lengths:	10 m
Variable power:	Stepless variable power on PQ AF H 0090 only (40% reduction from max ballast power, 20% dose reduction)

HMI / CONTROL	
Display:	4 line LCD, indicating system status including alarms
Operating menu:	3 levels with password protection
Fault finding:	Event log

CUSTOMER OUTPUTS	
4-20 mA passive outputs:	UV dose or UV intensity
24 V dc 10 mA max outputs:	Lamp ON, any trip, any warning, system ready, system in remote, bleed valve

CUSTOMER INPUTS	
4-20 mA active or passive:	Flow meter and transmittance meter
VFC inputs:	Remote stop/start and remote reset

CUSTOMER COMMUNICATIONS PORT	
RS 485:	Modbus

APPROVALS
CE marked, UL 508A panel shop